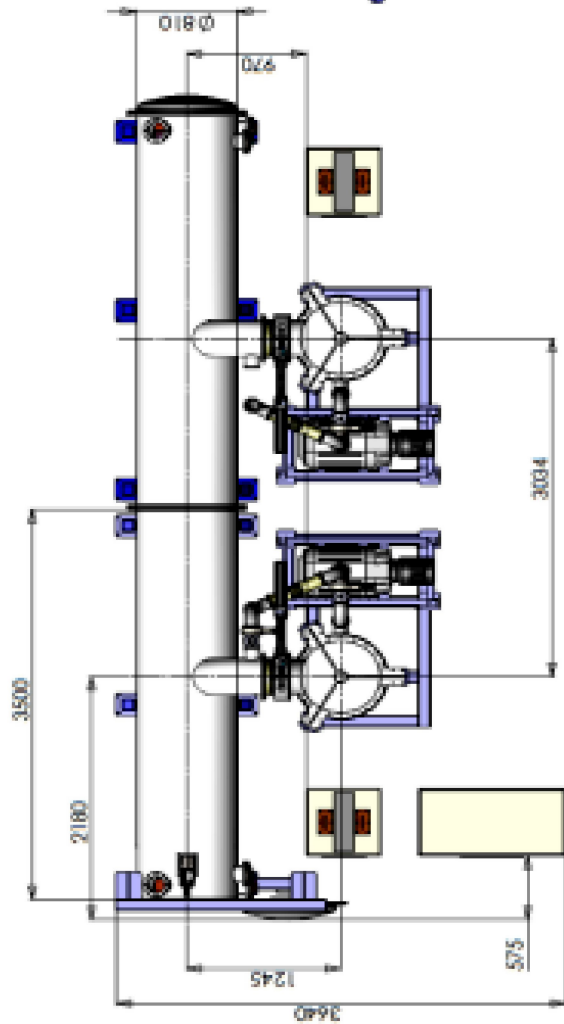
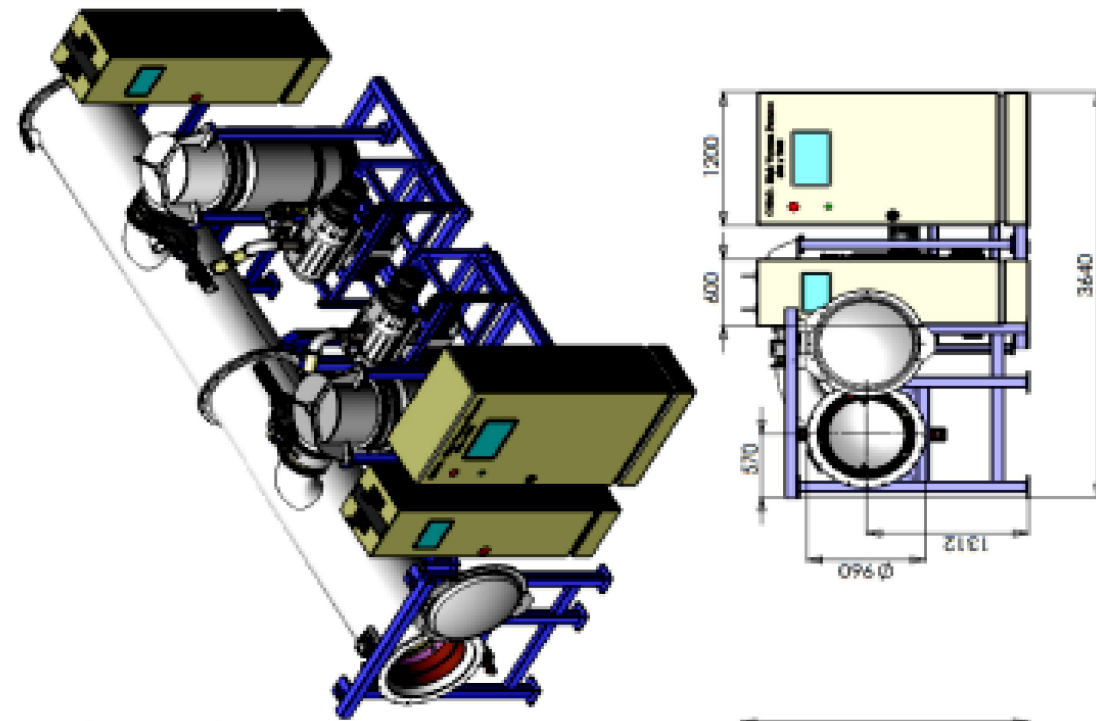
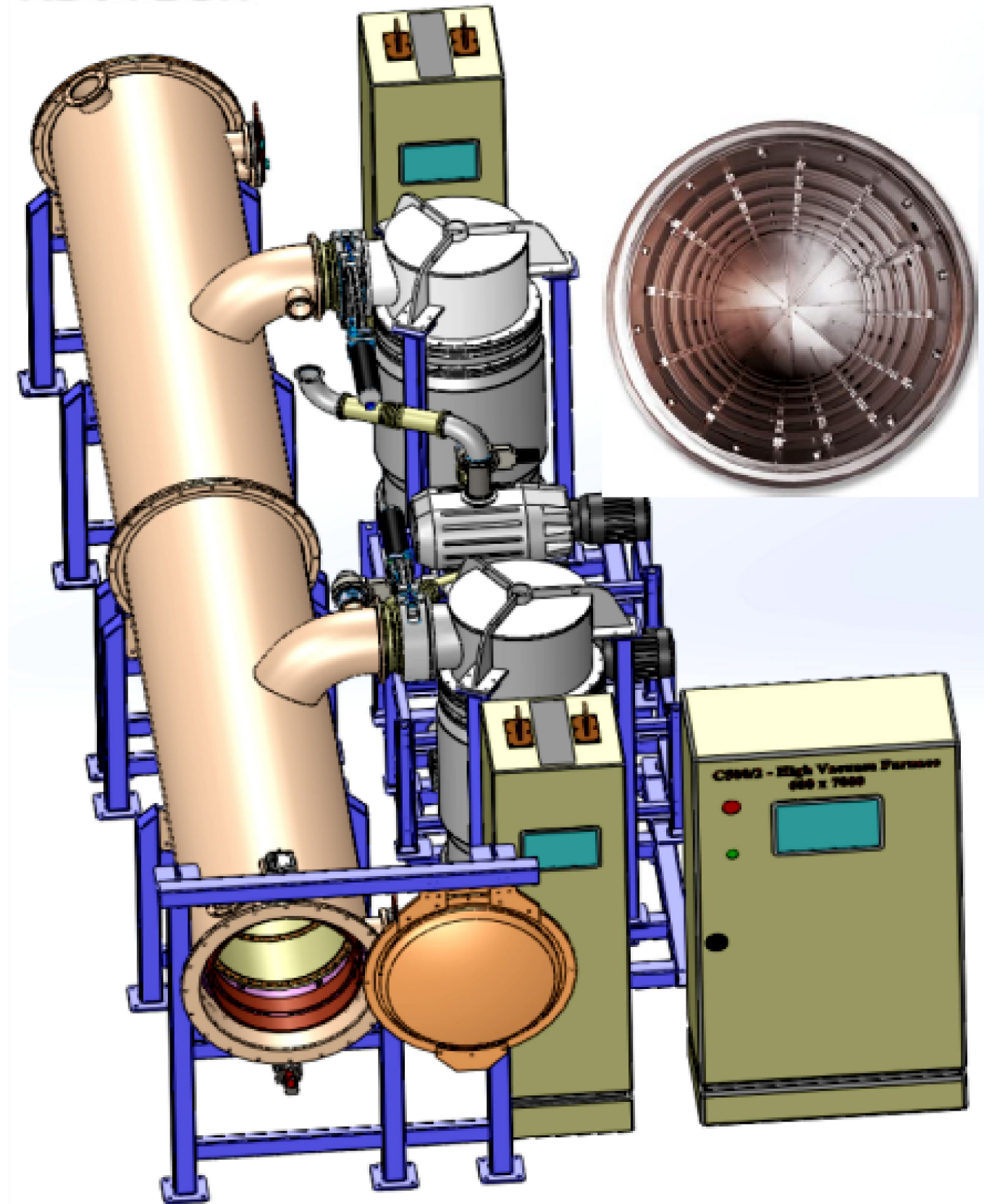


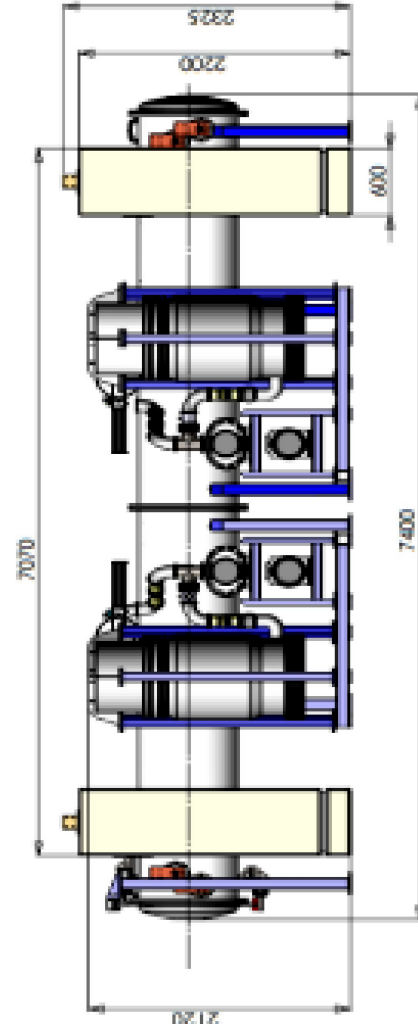


HIGH VACUUM FURNACES

C 500 and
C 750 Series



Approx. total mass - 9200 kg without parts for heat treatment



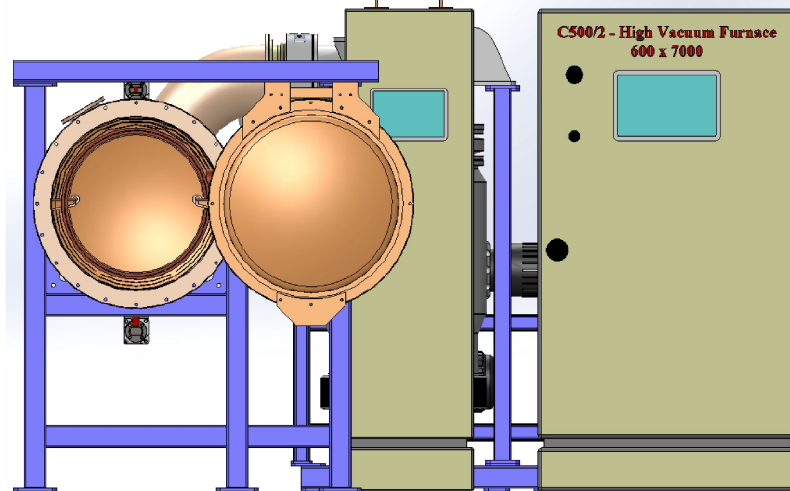
SC Advanced Technologies Trade SRL

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Bucharest - Romania Mobile : +40 72 6387625,
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HIGH VACUUM FURNACES

C 500 Series

The **C 500** is a series of furnaces specially designed and developed for high vacuum degassing of mechanical components or materials that require this procedure and which are compatible with vacuum processing and without critical cooling requirements.



C 500 Series variants and sizes;

C 500/1 - single vacuum chamber modul

- useful volume: $\Phi = 400 \dots 1200$ mm, $L = 1000 \dots 3000$ mm, or on request,

C 500/2 - double vacuum chamber with one or two vacuum units,

- useful volume: $\Phi = 400 \dots 1200$ mm, $L = 3000 \dots 7000$ mm, or on request,

Both variants, depending on the type of charge, we can design and produce a special car-bottom loaders.

If decouples the two modules of a C 500/2 furnace and install an additional mechanized front door, which includes specialized support, two ovens C 500/1 are obtained, which can operate independently.

Main technical parameters;

- vacuum level* $\leq 5 \times 10^{-6}$ mbar with vacuum oil diffusion pump
- degassing temperature - maximum 500 °C
- homogeneity of ± 5 °C over 250 - 450 °C range
- cooling - naturally, up to 10 mbar (or other pressure settable) after the furnace is pressurized - cooling speed is limited by the thermal inertia of the oven,
- injection of inert gases, cooled and recirculated - recommended at temperatures below 150 °C

* - ultimate vacuum for a degassing vacuum furnace

C 750 Series

The **C 750** is a series of furnaces specially designed and developed for main **low-temperature heat treatments** in high vacuum conditions.

These furnaces are particularly well suited to inert gas convection treatments after vacuum purge such as: tempering, annealing, stress relieving... customized for specific application needs.

Main technical parameters;

- vacuum level $\leq 5 \times 10^{-6}$ mbar with vacuum oil diffusion pump
- heat treatments temperature - maximum 750 °C
- homogeneity of ± 5 °C over 250 - 650 °C range
- inert gas cooling, pressure max 1.2 bara

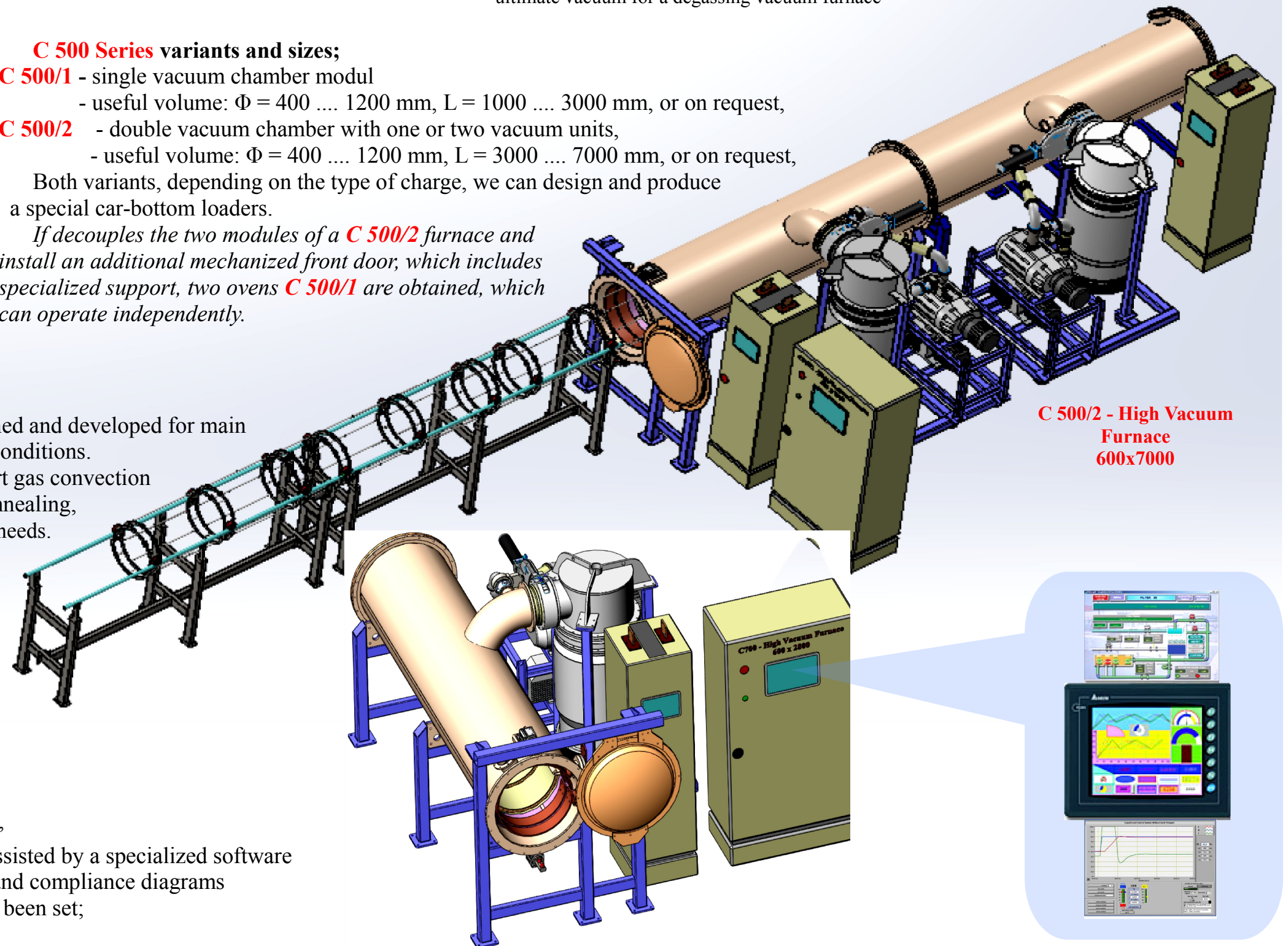
C 750 Series variants and sizes;

Only **C 750/1** - single vacuum chamber modul

- useful volume: $\Phi = 350 \dots 1000$ mm,

$L = 800 \dots 2800$ mm, or on request,

C 500 and **C750** Series High Vacuum Furnaces are assisted by a specialized software application, that ensures the operation of equipment, and compliance diagrams temperature - time or temperature - pressure that have been set; pressure or time being selected parameters.



C 500/2 - High Vacuum Furnace 600x7000